

CABINET CONSTRUCTION SPECIFICATIONS

Doors:

We use Select North American Hard Wood for our cabinetry. It a handsome selection that has been widely used in the manufacturing of cabinetry for years, its versatility and durability makes it a timeless classic in our industry.

Box Material:

Our boxes are made of CARB Phase II certified plywood with wood veneer. There is no formaldehyde added in the process of making our plywood. The boxes are ¾" plywood for sides, bottom and top (wall cabinets), and reinforced with 3/8" plywood backing. Our cabinet boxes are the sturdiest boxes you will find in the industry.

Finish:

The Adornus Designer Series doors are multi-step finished with a two-part post-catalyzed conversion varnish. We use formaldehyde free, high performance conversion varnish that is heat resistant, chemical resistant, and has exceptional nonyellowing characteristics. Conversion varnish is more durable and has a higher elasticity, which allows it to hold up better through joint expansion as compared to traditional lacquer. The boxes go through a UV finishing process, which is durable, environmentally-friendly and free from formaldehyde and hazardous substances. This process is not only safe but also kinder to the environment at our production facilities.

Drawer boxes:

The drawer box for the Adornus Designer Series is constructed of solid wood with a clear finish and is joined with tight dovetails. All drawers come with a 3/8" plywood floor.

Shelving:

Two adjustable shelves come with every 30" and 36" high wall cabinet. Three adjustable shelves come with 42" high cabinets. One 15" deep, adjustable shelf comes with every top drawer base cabinet. Two 15" deep, adjustable shelves come with full height door base cabinets. Tall cabinets come with 21" deep shelves. Shelves are made of ¾" plywood and edgebanded on front and back.

Toe kicks:

We offer finished toekicks 96" x 4 ½" x ¼" for purchase separately.

Drawer Glides:

SALICE Under mounted, full extension, soft close.

Hinges:

SALICE 6-way adjustable, concealed, 110 degree soft closing hinges. Specialty cabinets such as lazy susans and angle wall cabinets are not available with soft closing system.

Finish Charges:

All standard paint finishes are offered at no additional charge
All standard stains will incur an overall additional 10% charge listed at the end of the final order.

Custom Sizing:

Wall Cabinets can be modified by one inch increments on width from 6 inches to 42 inches, and on height from 12 inches to 42 inches. For pricing, use next highest standard width and/or height. Wall cabinet depths can be reduced by 3 inch increments at no additional charge. Wall cabinet depth can be increased by 3 inch increments with a 10% additional charge per 3 inch increment. Wall Corner Easy Reach and Diagonal Corner Wall cabinets cannot be modified in width or depth.

Base Cabinets can be modified by one inch increments on width no less than the minimum standard size offered in that particular item and no more than the maximum standard size offered in that particular item. For pricing, use next highest standard width. Base Cabinets can be reduced in height to 28 ½ inches at no additional charge. Base Cabinets can be increased in height to 40 1/2 inches for a 10% additional charge. Base Cabinet depths can be reduced by 3 inch increments at no additional charge. Base cabinet depth

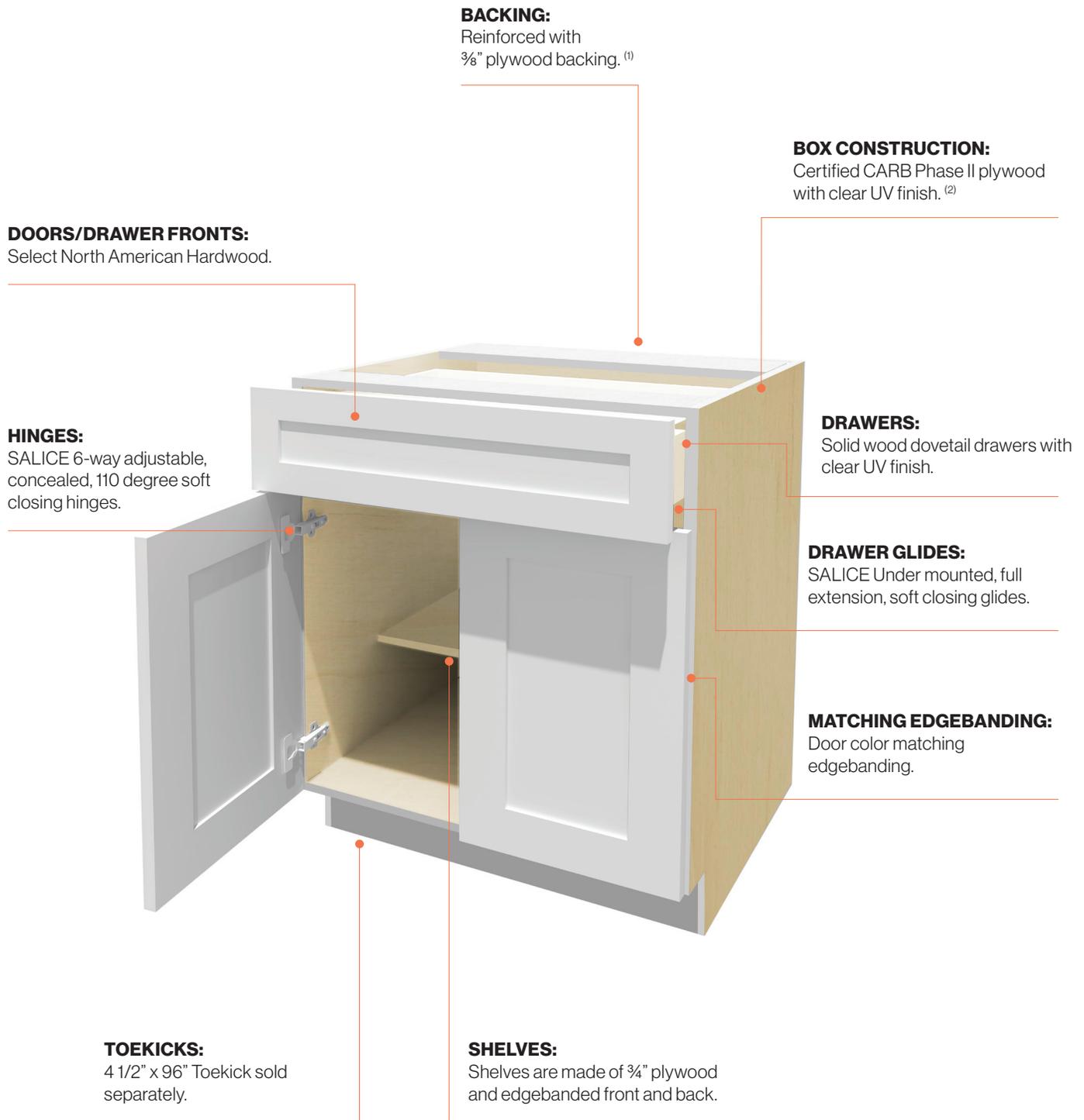
can be increased by 3 inch increments with a 10% additional charge per 3 inch increment. Angle Base, Diagonal Corner Sink, and Base Corner Easy Reach cabinets cannot be modified.

Tall Cabinets can be modified by one inch increments on width and height no less than the minimum standard size offered in that particular item and no more than the maximum standard size offered in that particular item. For pricing, use next highest standard width or height Tall Cabinet depths can be reduced by 3 inch increments at no additional charge. Tall cabinet depth can be increased by 3 inch increments with a 10% additional charge per 3 inch increment.

Vanity Cabinets can be modified by one inch increments on width no less than the minimum standard size offered in that particular item and no more than the maximum standard size offered in that particular item. For pricing, use next highest standard width. Vanity Cabinets can be reduced in height to 28 ½ inches at no additional charge. Vanity Cabinets can be increased in height to 40 1/2 inches for a 10% additional charge. Vanity Cabinet depths can be reduced by 3 inch increments at no additional charge. Vanity cabinet depth can be increased by 3 inch increments with a 10% additional charge per 3 inch increment.

designer series

● Cabinet Construction At a Glance

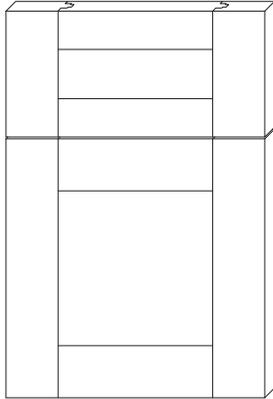


⁽¹⁾ 3/8" Backing with two (2) 3/4" Top and Bottom nailers.

⁽²⁾ Please specify the end cabinets in order form to color match.

Door Specifications

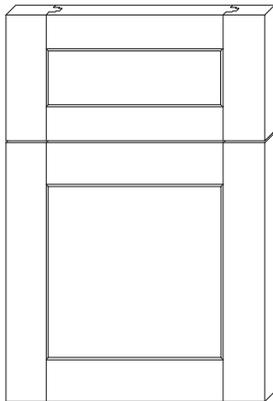
Hampton



Door Construction:	Mortise and Tenon
Door Frame:	3" Stiles & Rails
Door Panel:	Recessed Panel
Glass Prep:	Available
Minimum Door Width:	6"
Minimum Door Height:	6"
Price Group:	Group A
Drawer Front:	5 Piece Hampton



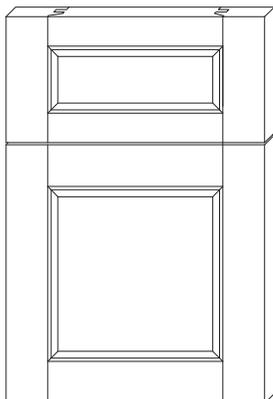
Quincy



Door Construction:	Mortise and Tenon
Door Frame:	3" Stiles & Rails
Door Panel:	Recessed Panel
Glass Prep:	Available
Minimum Door Width:	6"
Minimum Door Height:	6"
Price Group:	Group A
Drawer Front:	5 Piece Quincy



Vail

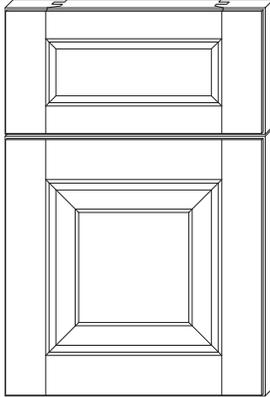


Door Construction:	Mortise and Tenon
Door Frame:	3" Stiles & Rails
Door Panel:	Recessed Panel
Glass Prep:	Available
Minimum Door Width:	6"
Minimum Door Height:	6"
Price Group:	Group A
Drawer Front:	5 Piece Vail



Door Specifications

Aspen

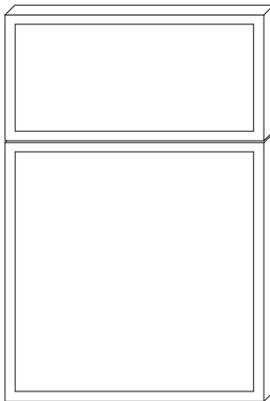


Door Construction:	Mortise and Tenon
Door Frame:	3" Stiles & Rails
Door Panel:	Raised Panel
Glass Prep:	Available
Minimum Door Width:	6"
Minimum Door Height:	6"
Price Group:	Group A
Drawer Front:	5 Piece Aspen

*Flat panel on top drawer

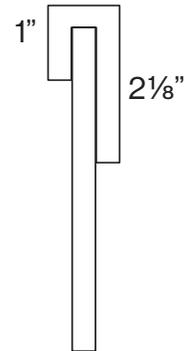


Fresno

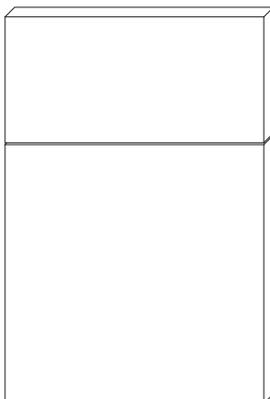


Door Construction:	Mortise and Tenon
Door Frame:	1" Stiles & Rails on front
Door Panel:	Recessed Panel
Minimum Door Width:	6"
Minimum Door Height:	6"
Price Group:	Group A
Drawer Front:	5 Piece Fresno

*Available in Paint Only. MDF Door and Drawer.



Manhattan

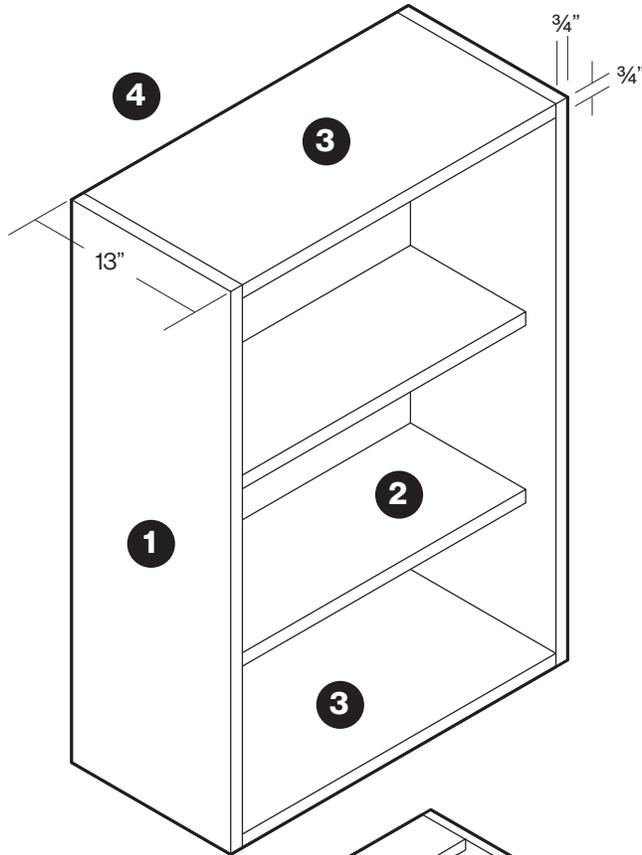


Door Construction:	N/A
Door Frame:	N/A
Door Panel:	N/A
Minimum Door Width:	6"
Minimum Door Height:	6"
Price Group:	Group A
Drawer Front:	Slab

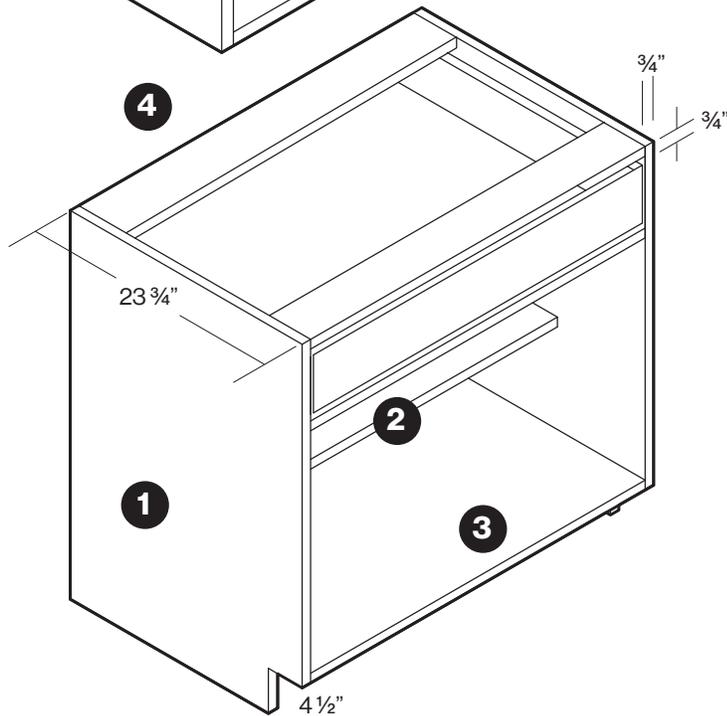
*Available in Paint Only. MDF Door and Drawer.



Full Access Cabinet Specifications

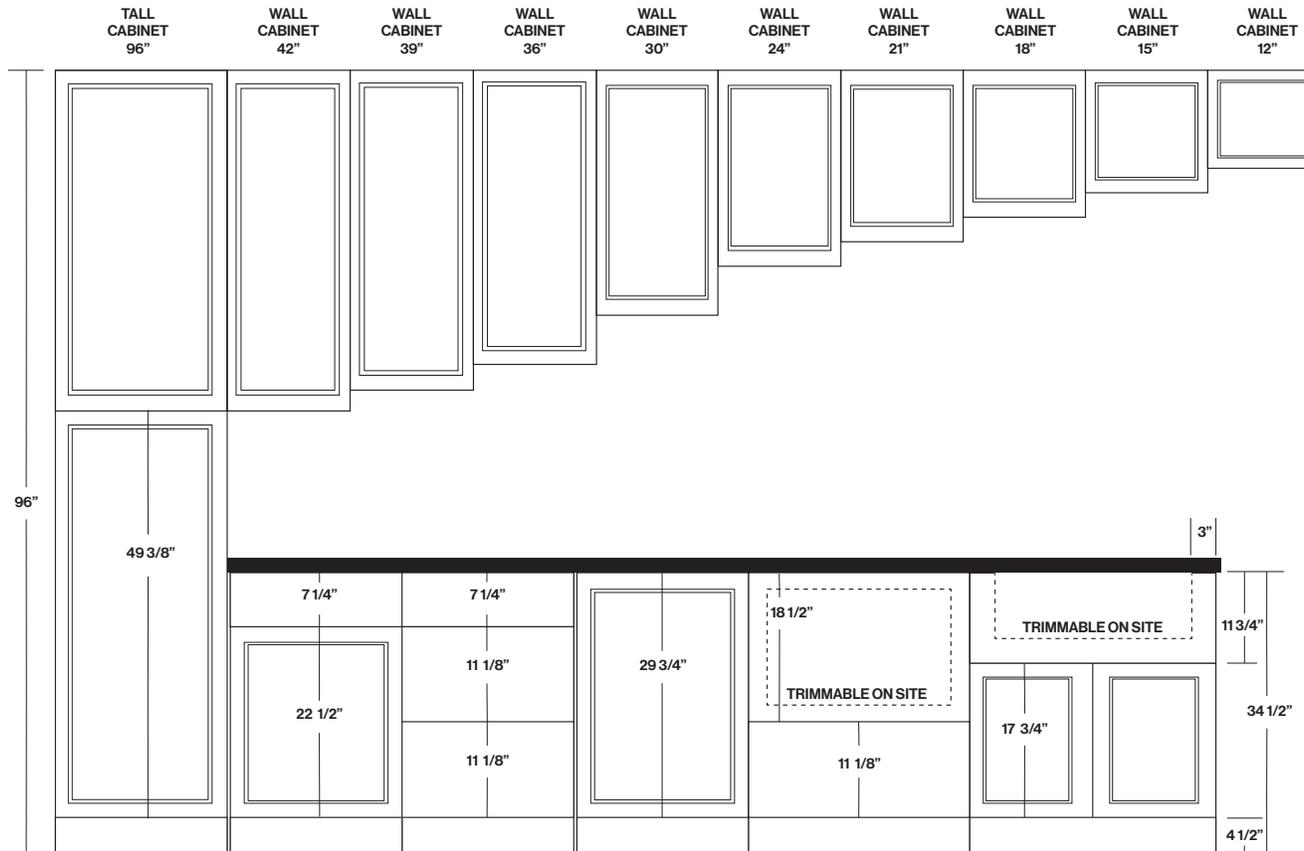


- 1** 3/4" Sides
- 2** 3/4" Adjustable Shelves
- 3** 3/4" Top and Bottom
- 4** 3/8" Plywood Back with 3/4" top and bottom nailers



- 1** 3/4" Sides
- 2** 3/4" Adjustable Shelves
- 3** 3/4" Bottom
- 4** 3/8" Plywood Back with 3/4" top and bottom nailers

Door Sizing



REVEALS

Wall Cabinets:

1/16" on left, right, top and bottom

Base and Vanity Cabinets:

1/16" on left and right side

1/4" on top, no reveal on bottom

1/8" between doors and drawer fronts

Tall Cabinets:

1/16" on left and right side

1/16" on top, no reveal on bottom

3/16" between top and bottom doors

ALIGNMENT

Utility Tall 84":

Top door lines up with 30" Wall Cabinet

Utility Tall 90":

Top door lines up with 36" Wall Cabinet

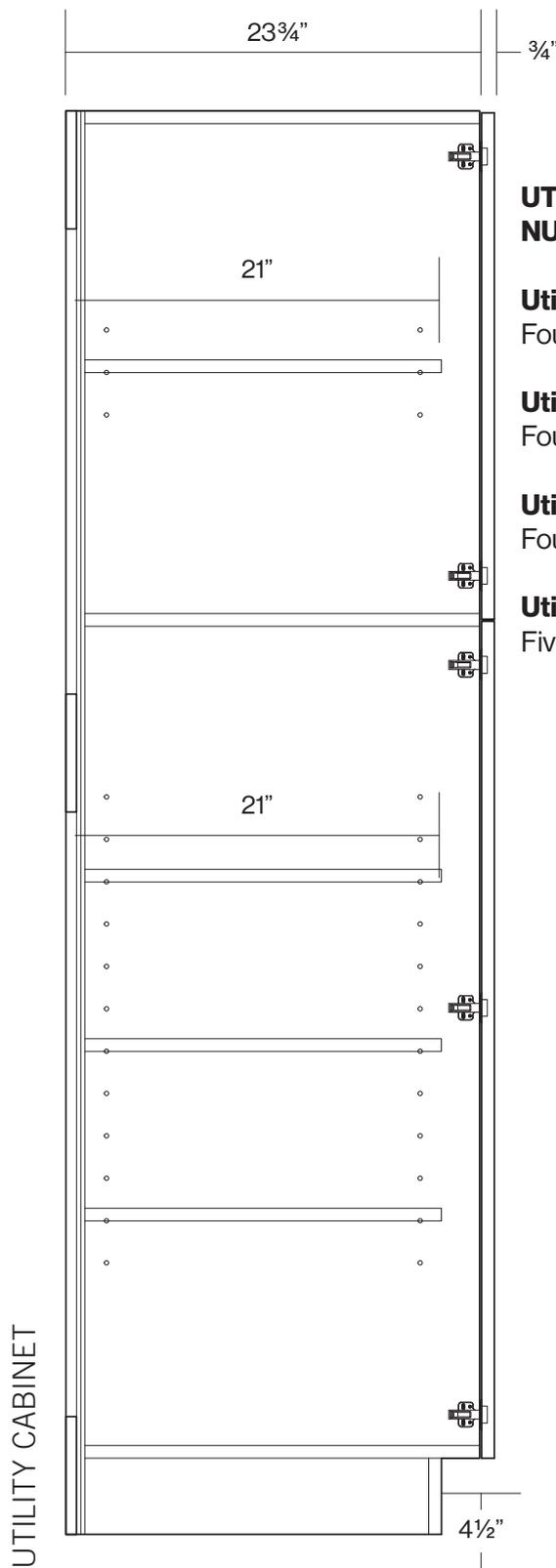
Utility Tall 93":

Top door lines up with 39" Wall Cabinet

Utility Tall 96":

Top door lines up with 42" Wall Cabinet

Full Access Tall, Wall and Base Cabinet Specifications



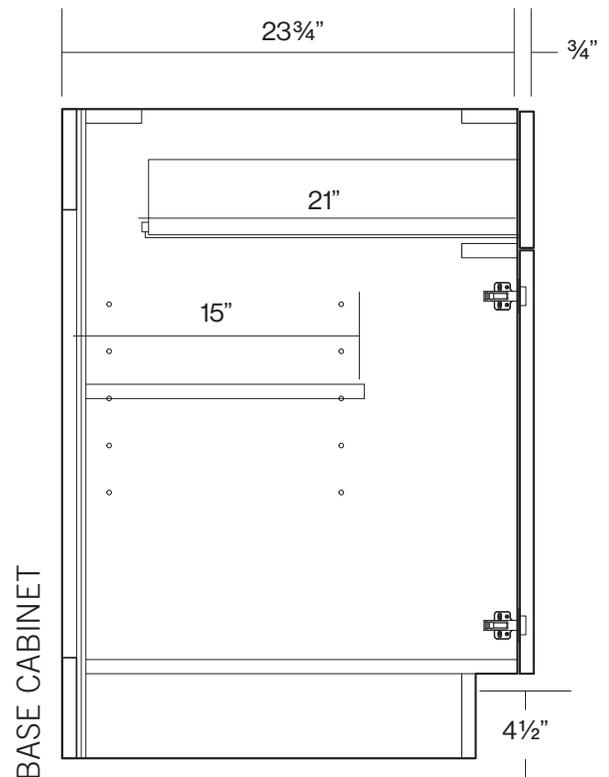
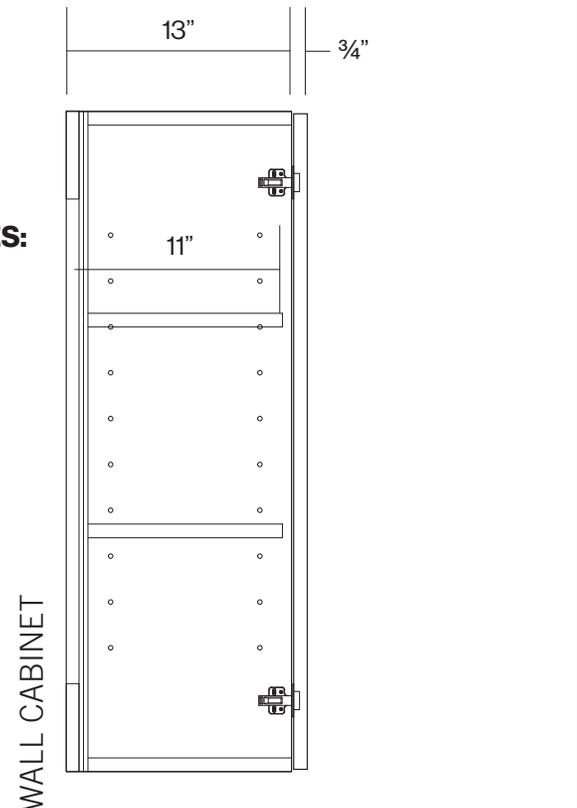
**UTILITY CABINET
NUMBER OF SHELVES:**

Utility 84":
Four Shelves

Utility 90":
Four Shelves

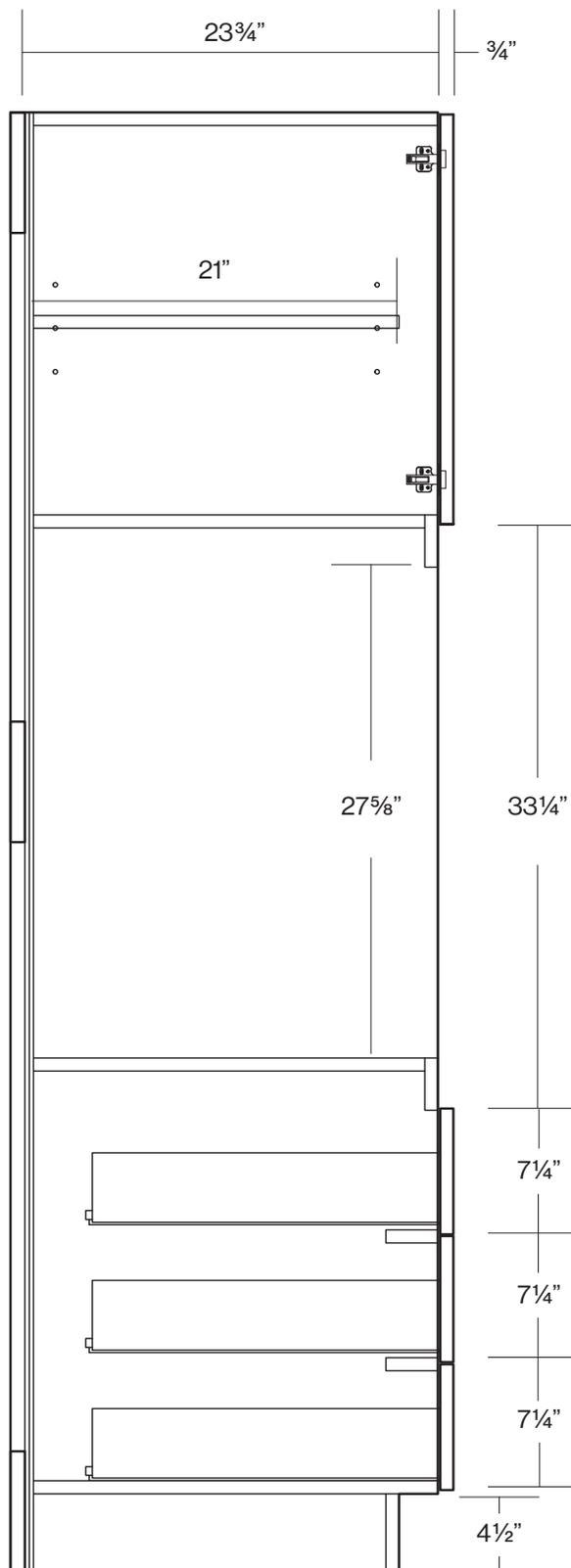
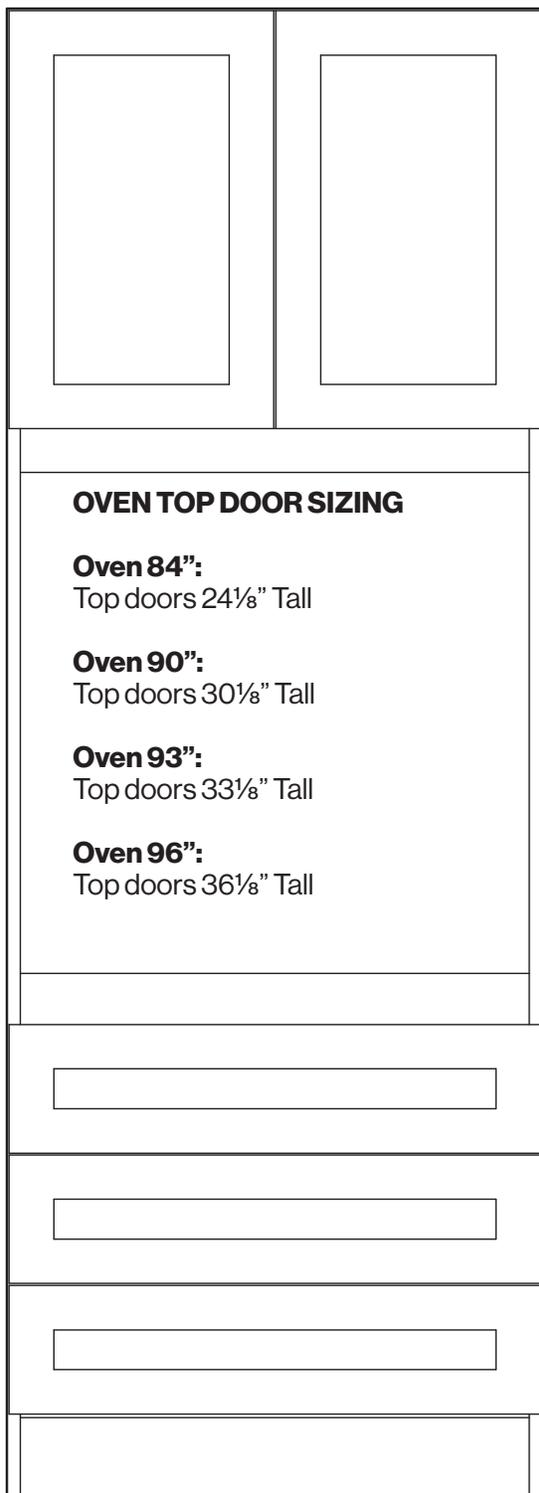
Utility 93":
Four Shelves

Utility 96":
Five Shelves



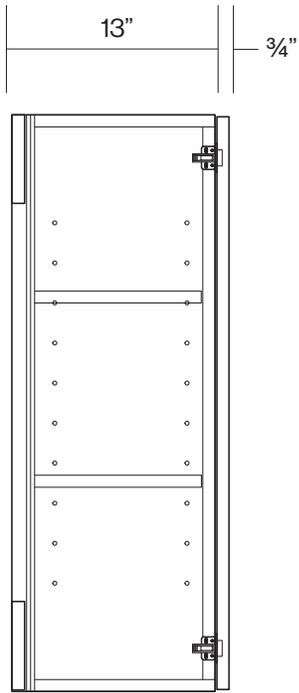
Full Access Oven Cabinet Specifications

OVEN CABINET



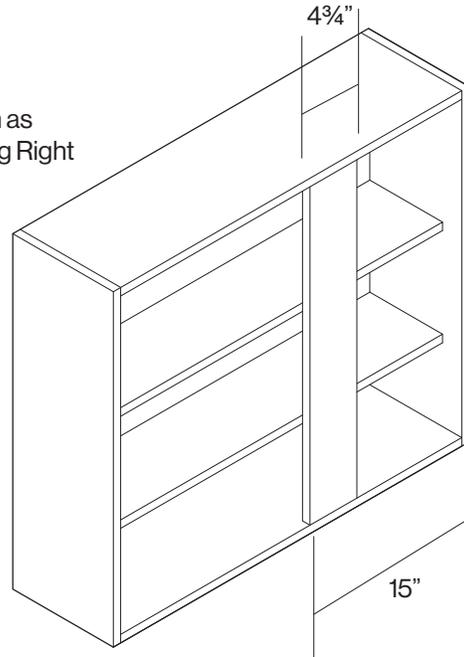
Full Access Blind Corner Cabinet Specifications

WALL BLIND CORNER

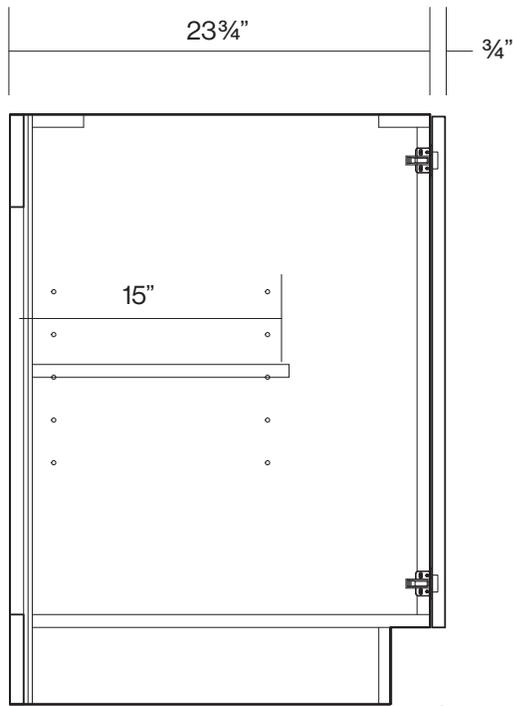


*NO PULL REQUIRED

Shown as
Door Swing Right

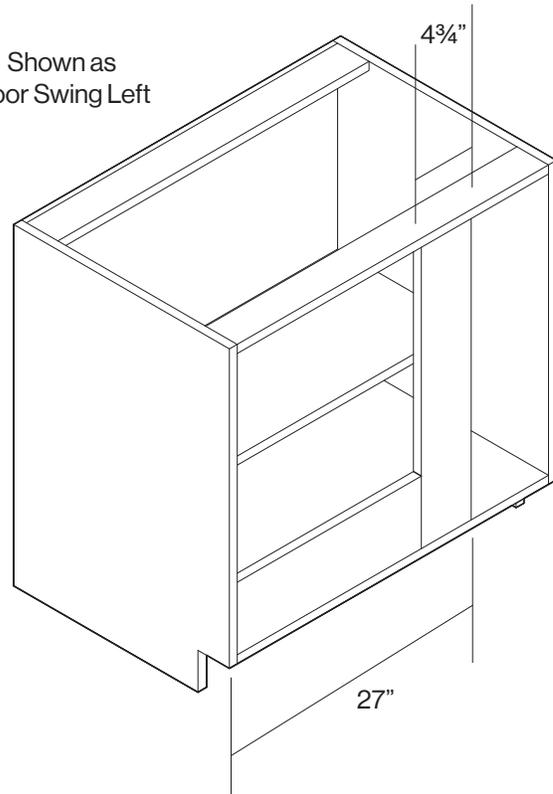


BASE BLIND CORNER



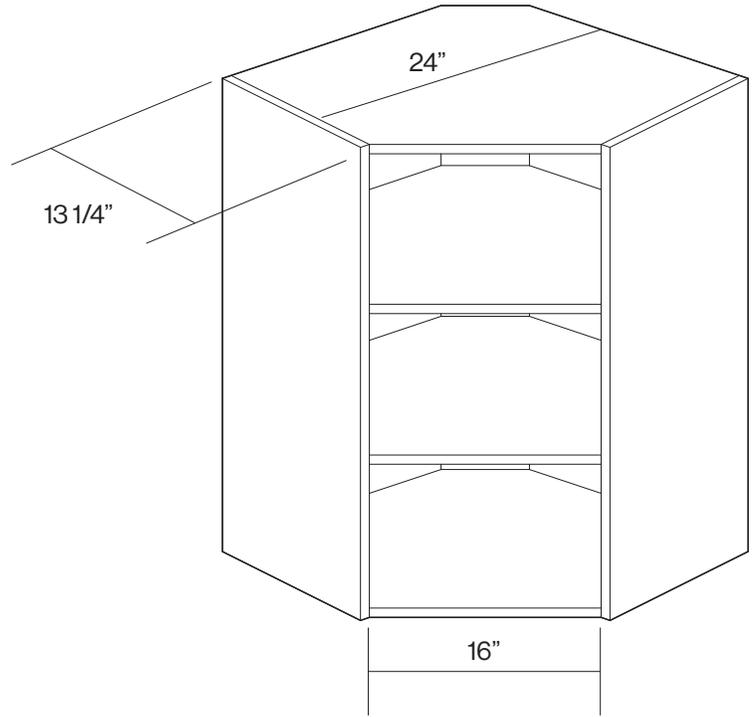
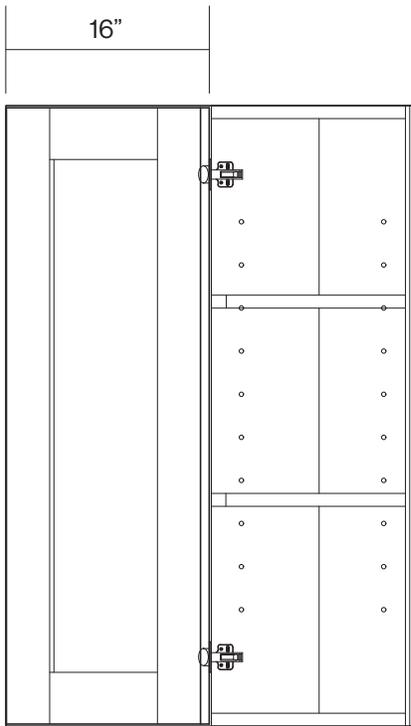
*NO PULL REQUIRED

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Door Swing Left



Full Access Angle Cabinet Specifications

WALL ANGLE CABINET 24"



WALL ANGLE CABINET 27"

