

**Please Note:** Items and pricing are subject to change without prior notice.

## Construction Specifications

### **Doors and Drawer Fronts:**

Doors and drawer fronts in the Illume line feature an MDF core with high-quality Pro Touch Technique laquered boards and edge-banding in Gloss or Matte Finishes.

### **Hinges:**

BLUM Concealed Clip-On Hinges with BLUMOTION Soft-Close and Quick-Release Technology. Hinges are six-way adjustable and open at 110°. Please note: Lazy Susan, Easy Reach, and Wall Pie Cut cabinets do not feature the soft-close mechanism.

### **Drawers:**

The Illume line includes the BLUM Tandembox Deluxe Metal Drawer System with a Pearl Grey Interior. Tandembox drawers have concealed Full-Extension Slides and Integrated BLUMOTION Soft-Close technology with a 75 lb dynamic load capacity.

### **Shelving:**

3/4" thick Engineered Furniture Board (EFB) shelves, edge-banded in White Linen textured laminate. The adjustable shelves are supported by metal shelf clips. All standard depth base cabinetry includes an 18" deep adjustable shelf, wall cabinetry 12" deep adjustable shelves, and tall cabinetry 21" deep adjustable shelves.

### **Box:**

The Illume line features Cutting-Edge Threespine(R) construction. Sides, top & bottom panels are 3/4" Engineered Furniture Board (EFB) with front edges edge-banded in White Linen Textured Laminate & White Linen Interior. The back panel is 1/4" Medium Density Fiberboard (MDF) with 5/8" thick hanging rails.

### **Toe Kick:**

Adjustable furniture feet included with Base & Tall Cabinets for easy leveling during installation; included are clip-on brackets for toe kick trim attachment.

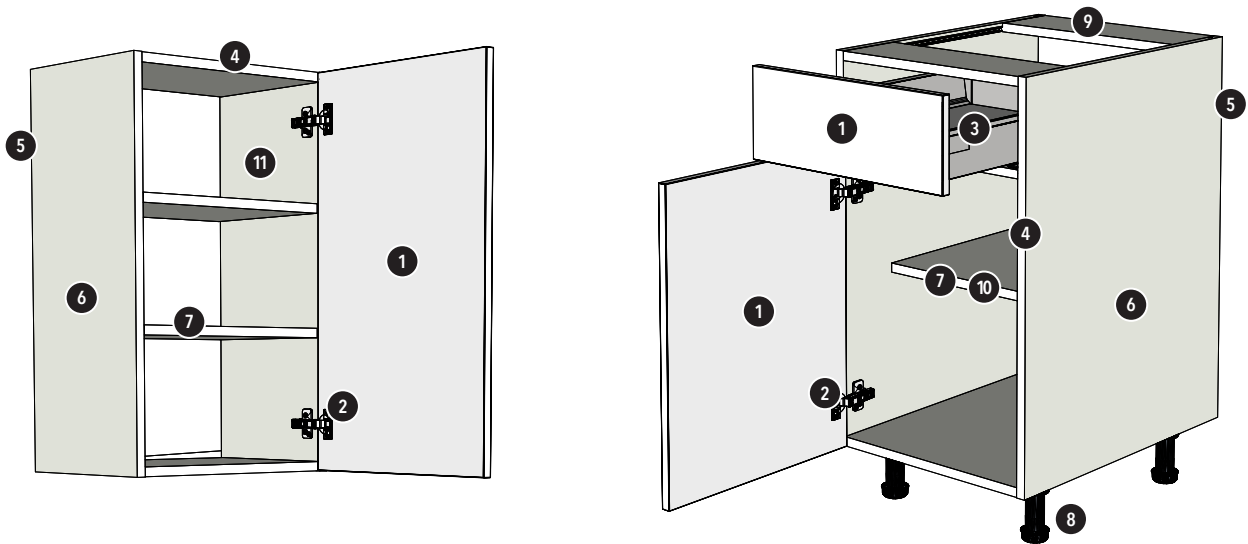
Matching lengths of Toe Kick are available to purchase separately. Toe Kick is 3/4" Engineered Furniture Board (EFB) with edge-banding on all sides.

### **Installation Note:**

Illume Cabinets are shipped with a protective film on the front face and edge-banding of all Doors, Front Panels, Wainscot Panels, Finished Accessories. Film is recommended to be removed after installation of cabinetry & job site construction is complete.

## Construction Specifications

- 1 3/4" MDF slab door & drawer front
- 2 BLUM Concealed Clip-On Hinges with BLUMOTION Soft-Close and Quick-Release Technology. Hinges are six-way adjustable and open at 110°
- 3 BLUM Tandembox Deluxe Metal Drawer System with a Pearl Grey Interior, 2-5/8" interior drawer height
- 4 3/4" Machine Edge-Banding, matches White Linen interiors
- 5 1/4" Engineered Furniture Board (EFB) back panel with 5/8" hanging rails, finished with White Linen Textured Laminate
- 6 3/4" Engineered Furniture Board (EFB) side panels, finished with White Linen Textured Laminate
- 7 3/4" Engineered Furniture Board (EFB) adjustable shelving, Edge-Banded with White Linen Textured Laminate
- 8 Black plastic furniture feet\*, adjustable from 3-3/4" to 5-3/8"
- 9 5-1/2" wide panel beams, front and rear
- 10 Base cabinet has 18" deep shelves
- 11 Wall cabinets are 13" deep with 12" interior depth



\* Note for Cabinets with Adjustable Furniture Feet:  
The overall height dimensions listed throughout the specbook for these cabinets are **before** installation of the included foot attachment.

Featuring  
