



Oven Cabinet Assembly Instructions

This assembly instruction applies to all oven cabinets (Beacon Hill Maple and Lexington).

Parts included:

| | Item | Qt |
|---|-----------------------------|----|
| A | Face Frame with Doors | 1 |
| B | Side Panel (Left and Right) | 2 |
| C | Top | 1 |
| D | Middle Shelf | 2 |
| E | Bottom | 1 |
| F | Back Panel | 1 |
| G | Toe Kick | 1 |
| H | Drawer Face | 3 |

| | Item | Qt |
|---|------------------------------------|----|
| I | Drawer Sides (3 sets) | 6 |
| J | Drawer Back | 3 |
| K | Drawer Bottom | 3 |
| L | Drawer Slides with Rails (3 sets) | 12 |
| M | Drawer Slides Rail Holder (3 sets) | 6 |
| N | Rail Holder Screws | 6 |
| O | Drawer Slides Rail Screws | 12 |
| P | Drawer Slides Screws | 18 |

Step by step

1. Check and count the items in the box before your installation. If you are short any pieces, stop and call the supplier. Otherwise, follow the steps below.
2. Put the Back Panel (F) face up on a flat soft working surface (Figure 1). Then install the Rail Holder (M) and secure with screws (N).
3. Install side panels: insert right and left side panels (B) into the grooves of Back Panel (F) and align the cam lock connectors (Figure 2). Lock the cam lock with a screwdriver by turning the screw 180° degree clockwise (Figure 3).
4. Install the top (C), 2 Middle Shelves (D) and bottom (E): gently spread side panels and insert top (C), 2 Middle Shelves (D) and bottom (E) into the grooves of side panel (B). Push them until they touch the Back Panel (F) (Figure 4).
5. Install the toe kick (G): Align each cam lock on the toe kick and lock them.
6. Install the Face Frame (A): place the Face Frame (A) directly on the half assembled cabinet. Then open all doors in order to well align all grooves and cam locks and lock them (Figure 5).
7. Install the drawer slide rails: insert the drawer slide rails backend into the holder (N) that previously installed (step 2) on the back panel (F). Then secure the drawer rail front end with flat head screws (O) using the predrilled holes in the face frame. Repeat this step for each drawer slide rail.
8. Drawer assembly (Figure 6): place the drawer-face (H) face down on a flat soft working surface. Align the two drawer sides (I) and lock the cam lock. Slide drawer bottom (K) into the grooves of drawer sides (I). Then place drawer back (J) and lock the cam lock. Repeat this step for more drawers.

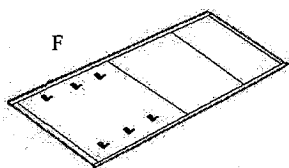


Figure 1.

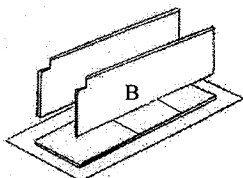


Figure 2.

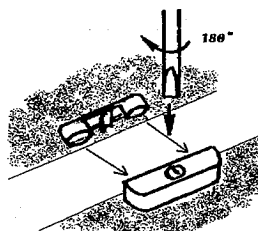


Figure 3.

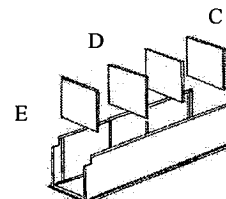


Figure 4.

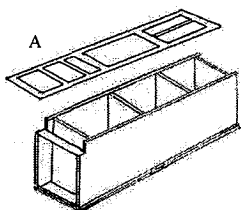


Figure 5.

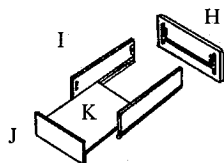


Figure 6.

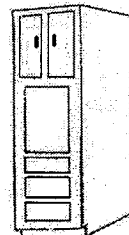


Figure 7.